



Footwear Chronicle



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MINISTRY OF MICRO SMALL & MEDIUM
ENTERPRISES

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₹20/-

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Tamil / English / Hindi



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Language

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TECHNICAL SPECIFICATIONS

MACHINE SPEED

max 1800 spm

OILING SYSTEM

Fully Automatic

STITCH LENGTH

3 - 8 mm depends on sewing material

SEWING THICKNESS

max 7 mm

NEEDLE TYPE

134

OPTIONAL

- Pneumatic thread trimmer
- Equipment for stringlasting
- Pneumatic presser foot lift



STROBEL VTD 410 EV

SINGLE THREAD OVERSEAMING MACHINE FOR KEVLAR INSOLING

TECHNICAL SPECIFICATIONS

MACHINE SPEED

Max 1600 spm

OILING SYSTEM

Fully Automatic

STITCH LENGTH

Max 8 mm

NEEDLE TYPE

134 SEWING

THICKNESS

Max 11,0 mm

GLOBAL LP 8970i Series

HIGH SPEED POSTBED MACHINES

TECHNICAL SPECIFICATIONS

MACHINE SPEED

Max 2500 spm

OILING SYSTEM

Fully automatic

FEED TYPE

Needle And Wheel Feed
Top driven roller presser
(No needle feed on the LP 8974 i-AUT and LP 8974 i-LH-AUT)

STITCH LENGTH

Max 7 mm

PRESSER FOOT LIFT

By hand: 7 mm
By knee: 14 mm
Automatic: 14 mm

NEEDLE TYPE

134 LR

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TYPE Standard needle gauge:
1,8mm
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1,6mm, 2,0mm, 2,2mm, 2,4mm



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Standard Working area 750 x 400 mm. Quick lock frame
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SUCCESS IS

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01	Director's Desk	10
02	About the Institute	11
03	Significant Achievements	13
04	Important Events	15
05	Specialized Training Programmes	38
06	Skill Training Programmes	42
07	Innovative Design	63
08	Seminar Series	65
09	Beneficiaries of CFTI	69
10	Tariff for Common Facility Services	72
11	CAD CAM Services	75

Central Footwear Training Institute (CFTI)

- Chennai is a Govt. of India Society functioning under the aegis of Ministry of MSME (Micro Small and Medium Enterprises), as MSME - Technology Development Centre, a pioneer Institution rendering services in human resource development for footwear and allied industry through imparting various training programmes on Footwear Designing & Manufacturing Technology.
- This Institute came into existence in July 1957 in the name of Central Footwear Training Centre with the assistance of Ford Foundation engaged in providing trained manpower to the shoe industry. The departmentally run Central Footwear Training Centre was converted in to an autonomous Institution (A Government of India Society under Ministry of SSI) w.e.f. 1.1.96 for better functional autonomy. The Institute has been modernized by "National Leather Development Programme" (NLDP) Project during 1993 under the United Nations Development Program (UNIDO) and is fully equipped with state-of-the art machinery to impart training in the modern methods of Footwear manufacturing. The affairs of the Society are governed under the Chairmanship of Additional Secretary & Development Commissioner, (MSME), Ministry of Micro, Small & Medium Enterprises, and Govt. of India with an objective of quicker implementation of managerial decisions followed by Governing Council members from Govt. of India, State Government of Tamil Nadu and from the Industry.
- CFTI situated in the Prime location of Guindy at Chennai having the state of Art Infrastructure for machinery and facilities to train in the area of footwear science and engineering. The facilities includes modern classrooms, workshop with world class Footwear Machines, 3 D Shoe CAD/CAM lab for Shoe Design & Development, Common facility services and all other students amenities like library, Sports centre, conference hall and Student's hostel.
- CFTI conducts various Long term, Short term and Part time techno managerial courses in Footwear, Leather Goods and allied subjects. This Institute also conducts various NSQF approved short term courses, Customised courses and part time evening courses based on the jobrole demand of the Industry for freshers, Semi-skilled people as well as entrepreneurs.



Special Mentions

- To bring in standardization in all the areas of this Institute.
- CFTI, Chennai is a Technical Institute with Quality and Modernization as its calling card.
- CFTI, Chennai has carved a niche for itself for training and making 'Industry Ready' footwear professionals over the last many decades.
- In its quest to always remain ahead of the curve and to equip its students with the latest developments in Technology, Management Practices, Market knowledge, Quality and Standardization CFTI, Chennai has raised its benchmarks to meet the global market demands and global performance benchmarks.
- The students who graduate out of CFTI, Chennai are equipped with the most advanced knowledge as well as hands on exposure to the latest Technological developments which sharpens their skills and enables them to help the Industry march forward as they pursue their careers in the Industry.
- CFTI, Chennai is adequately equipped and has established itself as a globally competitive "Centre of Excellence" in the area of Leather and Leather Products which offers knowledgeable and well trained personnel providing the skills and leadership covering the entire gamut of the Leather and Leather Product Value Chain. This is an asset to the Indian Leather and Leather Product industry.



The Objective's of CFTI's are

- To train personnel in footwear technology as per the requirements of the trade and industry.
- To provide training facility to trainees in the Footwear and allied Industry with a view to upgrade their skills.
- To train footwear designers.
- To introduce modern technology in footwear design/Industry.
- To develop products and design with a view to secure advantage in export production.
- To foster appropriate linkages between Central Footwear Training Institute and Industry for utilization of existing capacity and their up-gradation and to undertake consultancy services for development of Footwear Industry.

In common terms, CFTI renders it's services on Training skilled workforce in both Long term as well as Short term courses and are much popular in the industry for imparting technical skill in the workshop areas of footwear manufacturing and processing. The prime importance of CFTI is well known for its hands on experience on the machines and art of skilling. The volume of the trainees trained by CFTI is high and we can see at least one CFTI Alumni in any of the Leather Footwear Industry. CFTI is covering Low level and middle level management in the pyramid of Indian Footwear Sector.

Vision

- To become a leading hub of Footwear, Leather Goods, Retail & Manufacturing of lifestyle products
- To establish an infra-structured network which promotes design, development, production & support service system for the Indian Footwear Industry
- To emerge as a centre of excellence Institute in Training & consultancy internationally.

Mission

- To provide world class education to its students
- Foster research & development for the growth of new designs
- Evolve innovation application for making India a global player in every domain of lifestyle products





CFTI, CHENNAI SIGNIFICANT ACHIEVEMENTS OCTOBER - DECEMBER 2025



SKILL DEVELOPMENT



CFTI, Chennai has conducted 09 Skill Training Programmes for SC/ST Candidates in NSQF approved job roles Stitching Operator - Goods & Garments and Stitching Operator – Footwear for 295 participants.

CFTI, Chennai has conducted 79 ESDP Programs with 1975 participants, 49 EAP Programs with 2450 participants and 5 MDP programs with 130 participants under ESDP sponsorship.

CFTI, Chennai has conducted 01 Skill Training Program in Stitching Operator Footwear under National SC ST Hub sponsored for 35 participants.

CFTI, Chennai has conducted 35 PM Vishwakarma Programmes for the job Assistant Hair Dresser, Assistant Barber, Assistant Barber-Salon, Assistant Hair Dresser Barber, Blacksmith (Lohar), Brick Mason -Basic, Carpenter, Hammer & Toolkit Maker, Potter (Kumhar), Tailor, Tailor (Darzi), Traditional Malakar, Traditional Soft Toy Maker, Washerman (Dhobi). Over all the programme is aim to equip participants with the above skills. In total 800 candidates were trained under this scheme during the reporting month.



The Institute has conducted the following 177 online/offline specialization training programmes namely Advanced Bakery Products Making, Agentic Ai-Concepts & Applications, Agile & Scrum Practitioner, Applied Blockchain & Smart Contracts Development, Automobile Electrical Training, Aws Certified Solution Architech Associate, Blockchain And Cryptocurrency Application Developer, Blockchain Functional & Cryptocurrency, Business Analytics With Excel, Certified 5S Auditor, Certified Lean Champion, Certified Lean Six Sigma Black Belt,

Certified Root Cause Analyst, Chief Data Protection Officer, Cloud Security, Compliance & Data Engineering (Aws & Snowflake), Cyber Security Tools & Techniques With DPDP Act, Cyber Security With AI Tools, Decoding The New Labour Codes, Digital Marketing Training, Digital Marketing Using AI Tools, Employment Law & Regulatory Compliance, Export Documentation, Export Starup Course, Food & Allied Products Making, Food Masala Powders Making, Food Processing Entrepreneurship Development Program, Gold Appraisal Course, Gold Appraisal Techniques, Government E-Market (Gem) & Public Procurement Essentials, Graphic Design Expert, GST Practitioner, Haccp Implementation for Food Manufacturing, HR Payroll & Statutory, Income Tax Practitioner, Instagram Marketing & Branding, International Cargo Clearance and Logistics Operations, Internship on Backend Web Development With PHP, Internship On Business Analytics With Power Bi, Internship on Certified Python Developer (Basic Level), Internship on Cyber Security, Internship on Front-End Web Development, Internship On Graphic Design Expert, Internship on GST Practitioner, Internship on HR



Analytics, Internship on Income Tax Practitioner, Internship on Python - Backend Web Development, Internship on Tally Prime With GST, ISO 22000 : 2018 (FSMS) Lead Auditor, ISO 9001:2015 (QMS) Internal Auditor, Iso-Integrated Management System (IMS) Lead Auditor, Laptop & Cell Phone Chiplevel Training, Lean Six Sigma Black Belt, Lean Six Sigma Green Belt, Lean Six Sigma White Belt, Lean Six Sigma Yellow Belt, Mastering Database Systems With SQL, Python & Tableau, Millet Bakery Products Making, Ms Excel Complete Course With Power Bi, New Food Product Development Training, New Product Development Training, Posh Law, Printer Service Training, Professional Certificate In Strategic HR, Talent & Data Management, Project Management Professional, Python Application Woth Open Ai, Real Estate Consultant, Simple Chemical Training, Solar Power Installation, Start Your Own Business, Stock Fundamentals, Stock Market Trading Using Technical Analysis, Talent Engagement Specialist, for 7253 participants.



CFTI, Chennai has conducted 07 Skill Training Programs for NSQF approved job roles in Pre Assembly Operator and Stitching Operator Footwear under TNSDC sponsored for 190 participants in our Vaniyambadi extension centre.



CFTI, Chennai has conducted 02 Skill Training Programs for NSQF approved job roles in Stitching Operator - Goods & Garments under National SC ST Hub sponsored for 70 participants in our Vaniyambadi extension centre.

CFTI, Chennai has conducted 10 Skill Training Programmes for SC/ST Candidates in NSQF approved job roles Stitching Operator - Goods & Garments for 328 participants in our Vaniyambadi extension centre.

SEMINAR SERIES



Seminar on the Topic "Footwear Quality and Manufacturing Process" conducted by Shri Subbaiah Gomathinayagam, Head of Product, M/s. Clarks India Pvt. Ltd at CFTI Chennai.

Seminar on the Topic "Innovation in Technology - Athleisure Footwear" conducted by Mr. A. Camalarajan, MD, Priya Impex Consultants at CFTI Chennai.

INDUSTRIAL LINKAGES

Footwear Industries Association members participated in the meeting conducted during the visit of Shri. Jitan Ram Manjhi, Hon'ble Minister of MSME along with Shri. R.K. Rai, Additional Development Commissioner, DC (MSME), New Delhi and other delegates.



Shri. Jim wang, Ms. Angela HR, Shri. Knight, Shri. Denness, Mrs Deepa, from JR One Footwear Ltd, KOTHARI GROUP & Shri. Sivaraman Sr Hr, Shri. Karthikeyan VP, KICL, Chennai visited CFTI Chennai and had a discussion with Shri. Murali K Director CFTI Chennai regarding their skilled manpower requirements for their company.



CFTI Chennai & EPFO jointly organized an Awareness Campaign on the PM Viksit Bharat Rozgar Yojana (PMVBRY) for the Leather & Footwear Sector.

Hon'ble Union Minister for Micro, Small & Medium Enterprises Reviews CFTI Chennai's Role in Empowering MSMEs and Youth







We were honoured to welcome Shri. Jitan Ram Manjhi, Hon'ble Union Minister for Micro, Small & Medium Enterprises to CFTI Chennai, where he reviewed our performance and ongoing initiatives in training, common facility services, and consultancy for the footwear sector. CFTI Chennai - India's oldest footwear training institute (est. 1957) continues to empower MSMEs and youth through skill development and technology support. The Hon'ble Minister appreciated CFTI Chennai's role in enhancing employability, boosting indigenous manufacturing, and supporting MSMEs with modern technology - reaffirming the Government's commitment to skill development and institutional strengthening. Proud to be contributing to India's MSME growth story.



The **34th Governing Council Meeting & 28th Annual General Meeting** of CFTI Chennai were conducted under the esteemed chairmanship of the Additional Secretary & Development Commissioner (MSME).

The meetings reviewed key initiatives, achievements, and future action plans, reinforcing CFTI Chennai's commitment to skill development, industry support, and institutional growth under the MSME ecosystem.



Shri. Murali.K, Director of CFTI, Chennai, was honoured to meet **Tmt. Innocent Divya IAS, Commissioner, Directorate of Technical Education (DOTE)**. Their constructive discussion centered on enhancing technical skills and expanding educational opportunities, paving the way for future growth.



Met with **Dr.Maheshwar Dayal, IPS, Director General of Prisons & Correctional Services,** Government of Tamil Nadu by Shri. Murali.K, Director CFTI Chennai and submitted the report after the visit and study at footwear manufacturing facility in Vellore Prison to enhance the quality & productivity of footwear manufacturing.



Shri. Murali.K, Director of CFTI Chennai, recently visited CLRI to greet and congratulate Dr.Thanigaivel on assuming his role as Director, CLRI. Wishing him all the best in this new chapter.



Shri. Murali.K, Director of CFTI Chennai, recently visited CLAD to meet with **Shri Mathivanan, Scientist at CLRI,** Who is retiring on the month.



Productive Meeting at CFTI Campus
 We had an insightful meeting with **Dr. Muruganandham, GM from Precision Engineering and Technology Centre,** Govt of Tamil Nadu, along with Shri. Murali.K, Director of CFTI, at the CFTI Campus. Looking forward to more collaborative opportunities.



Shri.Jim wang, Ms.Angela HR Shri.Knight, Shri.Denness, Mrs Deepa, from **JR One Footwear Ltd, KOTHARI GROUP &** Shri.Sivaraman Sr Hr Shri.Karthikeyan VP, KICL, Chennai visited CFTI Chennai and discussed with Shri. Murali.K, Director CFTI Chennai.



Shri. Murali.K,Director of CFTI Chennai, along with his team, recently visited **Central Prison, Vellore**. This visit was in coordination with Shri. Shanmugasundaram, Superintendent of Prisons, and his officials.



Shri. Murali.K, Director of CFTI Chennai, visited the CFTI Agra stall at Footwear Fair Agra Meet 2025. An inspiring moment celebrating industry innovation and collaboration.

Video Conference meeting conducted by Secretary DARPG for special campaign SCDPM 5.0 participated by Shri. Murali.K, Director CFTI, Chennai & Mrs.Lalitha OS CFTI, Chennai and updates the special campaign achievement & record.



GeM Tender Bid Opening Meeting Successfully Concluded at CFTI, Chennai, A vital session took place at CFTI, Chennai, focusing on the efficient and transparent processes of GeM Tenders. We aim to empower businesses and foster seamless government procurement.



CFTI Chennai and EPFO conducted a Vital Awareness Campaign, We are honored to host **Shri Ritesh Pahwa, Regional Provident Fund Commissioner - I, EPFO,** and **Shri Samson, Regional Director - South, CLE,** at this Awareness Campaign! Unlock Growth with PM Viksit Bharat Rozgar Yojana (PMVBRY) Discover how this powerful government initiative is set to significantly boost employment generation and provide crucial support specifically for our industry.



Visit and meeting by Mr.Camalarajan MD, Priya Group of companies & Mr.Jim from M/s Sincere Pioneer from Taiwan, manufacturer of machinery for sports shoes with Shri. Murali.K, Director, CFTI, Chennai at the Institute Campus.



Shri. Murali.K, Director of CFTI Chennai, visited its Extension Centre at ASAP Community Skill Park, Thavanur and had a discussion with the staff at the Community Park building, Thavanur, Kerala. Exciting steps towards growth and collaboration.



Visit of Shri. Murali.K, Director, CFTI Chennai, to **Schieffelin Institute of Health Research & Leprosy Centre, Karigiri, Vellore**, to meet Mr. Behura, Manager – Production Department, for discussions regarding internship opportunities for students of both institutes and to explore close collaboration in the area of custom footbed manufacturing under Common Facilities Services.



An insightful meeting at Aspire Shoes Our team had the privilege of meeting **Shri. Atul Nagrath, CEO, M/s. Aspire Shoes, Katpadi, Vellore**. Valuable discussions on footwear manufacturing, innovation, and fostering industry talent. Excited for future synergies.



We're delighted to announce the signing of a Letter of Understanding (LoU) between CFTI Chennai, represented by our esteemed Director **Shri. Murali.K, Dr. Vishnu Vijay, Director Stepwise Health and Dr. Vijay Viswanathan, Director MV Diabetics Hospital**.

Shri. Murali.K, Director of CFTI Chennai, recently held a fruitful discussion with **Shri Magesh, Managing Partner of M/s Lloyds Shoes**. The meeting took place at M/s Lloyds Shoes premises, joined by their dedicated staff.



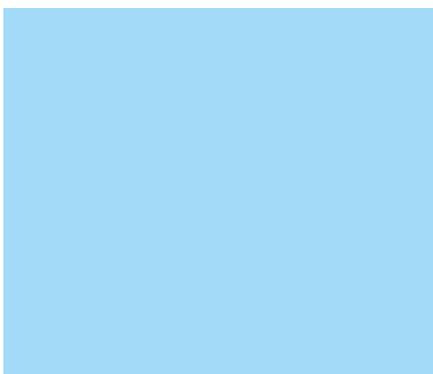
Pre bid Meeting with various bidders in implementing the action plan of the Institute for the year 2025-26 is being organised by **Shri. Murali.K, Director CFTI, Chennai** in the conference hall inside the Institute campus.



Visit and meeting by with **Shri. Pravin Srivastava, Joint Secretary & Legal Advisor, Ministry of Law, Government of India** with Director CFTI Chennai.



Visit and meet by **Shri. Duraibabu Srinivasan Chief Business Officer, and Shri. Arun D from Pidilite Industries** with Director CFTI Chennai.



Visit and meet by **Shri. Ritesh Pahwa, Regional Provident Fund Commissioner, EPFO** and by **Shri. Camalarajan MD, Priya Group Of Companies** with Director Cfti Chennai.





Ayudha Pooja Celebrations at CFTI-Chennai CFTI - Chennai celebrated Ayudha Pooja with devotion and enthusiasm, honoring the tools and instruments that empower our daily work and craftsmanship. The celebration reflected the spirit of gratitude, teamwork, and dedication wishing everyone prosperity, success, and new beginnings.



Ayudha Pooja Celebrations at CFTI Extension Centre – Vaniyambadi The spirit of devotion and gratitude filled the air as CFTI Extension Centre – Vaniyambadi celebrated Ayudha Pooja with enthusiasm and unity. The ceremony honored the tools and machinery that empower craftsmanship and productivity, reflecting dedication and respect for work.



A pledge for blood donation was administered by the Director of CFTI-Chennai to all staff and students. This initiative reinforces our commitment to social responsibility and the spirit of giving back to the community.



Gandhi Jayanti Celebrations at CFTI-Chennai CFTI-Chennai observed Gandhi Jayanti with reverence, remembering the values of peace, truth, and non-violence taught by the Father of the Nation, Mahatma Gandhi. Let us carry forward his vision of simplicity, harmony, and nation-building.





Motivational training Programme to the participating Officers and staffs of Central Footwear Training Institute, Chennai by Dr.Jafar Ali, a renowned Motivational Speaker & Trainer at Mysore.



Diwali Celebration at CFTI, Chennai by the Officers and Staffs with colourful dress and smiling faces exchanging happiness on the eve of Diwali celebrations.



Mrs.Gowri, CEO M/s Vaimaiyae vellum Charitable trust helps in conducting **Awareness Programmes for Admission Campaign** in Govt aided schools in and around Chennai corporation in association with staffs of CFTI, Chennai Mrs.Kanchana , Mr.Sekar PRO, Mr.Koteeswaran & Mrs.Maheswari.



Admission Awareness Campaign was conducted at **Govt Higher Secondary School, K.K Nagar, Chennai.**



Admission Awareness Campaign was conducted at **Govt Higher Secondary School, Ramapuram, Chennai.**



CFTI, Chennai participated in The Mega Job Fair Mela and Skill training program certificate distribution which was successfully completed at **Javadhu Hills in the presence of the Tirupattur District Collector and the MLA.**



Shri. Murali.K, Director CFTI Chennai Distributes certificate to the successfully completed students for the tailor made custom cum residential programme in “Safety shoes manufacturing” and “Custom Footbed manufacturing” to a batch of all Kerala candidates.



Empowering the Footwear Industry Safety Shoe Manufacturing Graduates, CFTI Chennai proudly distributed certificates to our graduates from the **Customized Course in Safety Shoe Manufacturing, Equipped with specialized skills for a vital industry segment.**



CFTI Chennai held a certificate distribution ceremony for our **Customized Course in Safety Shoe Making**. Congratulations to all our skilled graduates stepping into the future with confidence and expertise.





Retirement Celebration of Shri. DVR Prasad Senior Technical Officer on behalf of the entire CFTI Chennai family.

CHRISTMAS & NEW YEAR 2026 CELEBRATION IN CFTI, CHENNAI





CHRISTMAS & NEW YEAR 2026 CELEBRATION IN CFTI, CHENNAI



மஷ்ரூம் தோல் சைவ தோல் – பதினோரவது தொடர் மஷ்ரூம் லெதர் – சுற்றுச்சூழலுக்கு நட்பு தோல் மாற்று



இன்றைய உலகில் சுற்றுச்சூழல் பாதுகாப்பு மிக முக்கியமானதாக மாறியுள்ளது. அதற்கேற்ப, இயற்கையை பாதிக்காத மாற்றுப் பொருட்களை மனிதர்கள் தேடி வருகின்றனர். அந்த வகையில், மஷ்ரூம் லெதர் (Mushroom Leather) என்பது பாரம்பரிய தோலுக்கு ஒரு சிறந்த மாற்றாக உருவெடுத்துள்ளது.

மஷ்ரூம் லெதர் என்றால் என்ன?

மஷ்ரூம் லெதர் என்பது பூஞ்சையின் (Mushroom) மைசீலியம் (Mycelium) என்ற நாள் போன்ற அமைப்பிலிருந்து தயாரிக்கப்படும் ஒரு செயற்கை தோல் வகை ஆகும். மைசீலியம் என்பது பூஞ்சையின் வேர் போன்ற பகுதி. இதனை கட்டுப்படுத்தப்பட்ட சூழலில் வளர்த்து, செயலாக்கம் செய்து தோல் போன்ற தகடு உருவாக்கப்படுகிறது.

தயாரிப்பு முறை

மஷ்ரூம் லெதர் தயாரிப்பில்:

- வேளாண் கழிவுகள் (பயிர் தண்டு, வைக்கோல் போன்றவை) பயன்படுத்தப்படுகின்றன
- அதில் மைசீலியம் வளர்க்கப்படுகிறது
- சில நாட்களில் அது அடர்த்தியான தளமாக மாறுகிறது
- பின்னர் உலர்த்தி, அழுத்தி, தோல் போன்ற அமைப்பில் மாற்றப்படுகிறது

இந்த முறையில் விலங்குகளுக்கு எந்த பாதிப்பும் இல்லை.

பயன்பாடுகள்



மஷ்ரூம் லெதரின் நன்மைகள்

1. சுற்றுச்சூழல் நட்பு மாசுபாடு மிகக் குறைவு
2. விலங்கு கொடுமை இல்லை – Animal free product
3. உயிரியல் முறையில் அழியும் – Biodegradable
4. குறைந்த நீர் பயன்பாடு பாரம்பரிய தோலுடன் ஒப்பிடும்போது
5. எடை குறைவு மற்றும் வலுவானது



மஷ்ரூம் லைதர் பல துறைகளில் பயன்படுத்தப்படுகிறது:

- காலணிகள் (Shoes)
- கைப்பைகள் (Handbags)
- ஜாக்கெட்டுகள்
- வாகன உள் அலங்காரம்
- ஃபேஷன் மற்றும் டிசைன் பொருட்கள்

பல சர்வதேச நிறுவனங்கள் இதை ஏற்கனவே பயன்படுத்தத் தொடங்கியுள்ளன.

எதிர்காலம்

மஷ்ரூம் லைதர் போன்ற உயிரியல் அடிப்படையிலான பொருட்கள், நிலைத்த வளர்ச்சிக்கான (Sustainable Development) முக்கிய தீர்வாகக் கருதப்படுகின்றன. எதிர்காலத்தில் இது தோல் தொழிலில் பெரிய மாற்றத்தை ஏற்படுத்தும் என நிபுணர்கள் கருதுகின்றனர்.

முடிவு

மஷ்ரூம் லைதர் என்பது மனிதன் மற்றும் இயற்கை இரண்டிற்கும் பயனளிக்கும் ஒரு புதுமையான கண்டுபிடிப்பு. சுற்றுச்சூழலை பாதுகாக்கும் நோக்கில், இதுபோன்ற மாற்றுப் பொருட்களை நாம் ஆதரிக்க வேண்டியது அவசியமாகும்.



Reference:

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WELINGTON RAJA S
Technical Faculty
CFTI-CHENNAI

SPECIALIZED TRAINING PROGRAMMES

ONLINE/OFFLINE (SELF FINANCING) :



The Institute has conducted the following 177 online/offline specialization training programmes namely Advanced Bakery Products Making, Agentic AI-Concepts & Applications, Agile & Scrum Practitioner, Applied Blockchain & Smart Contracts Development, Automobile Electrical Training, Aws Certified Solution Architech Associate, Blockchain And Cryptocurrency Application Developer, Blockchain Functional & Cryptocurrency, Business Analytics With Excel, Certified 5S Auditor, Certified Lean Champion, Certified Lean Six Sigma Black Belt, Certified Root Cause Analyst, Chief Data Protection Officer, Cloud Security, Compliance & Data Engineering (Aws & Snowflake), Cyber Security Tools & Techniques With DPDP Act, Cyber Security With AI Tools, Decoding The New Labour Codes, Digital Marketing Training, Digital Marketing Using AI Tools, Employment Law & Regulatory Compliance, Export Documentation, Export Startup Course, Food & Allied Products Making, Food Masala Powders Making, Food Processing Entrepreneurship Development Program, Gold Appraisal Course, Gold Appraisal Techniques, Government E-Market (Gem) & Public Procurement Essentials, Graphic Design Expert, GST Practitioner, Haccp Implementation for Food Manufacturing, HR Payroll & Statutory, Income Tax Practitioner, Instagram Marketing & Branding, International Cargo Clearance and Logistics Operations, Internship on Backend Web Development With PHP, Internship On Business Analytics With Power Bi, Internship on Certified Python Developer (Basic Level), Internship on Cyber Security, Internship on Front-End Web Development, Internship On Graphic Design Expert, Internship on GST Practitioner, Internship on HR Analytics, Internship on Income Tax Practitioner, Internship on Python - Backend Web Development, Internship on Tally Prime With GST, ISO 22000 : 2018 (FSMS) Lead Auditor, ISO 9001:2015 (QMS) Internal Auditor, Iso-Integrated Management System (IMS) Lead Auditor, Laptop & Cell Phone Chiplevel Training, Lean Six Sigma Black Belt, Lean Six Sigma Green Belt, Lean Six Sigma White Belt, Lean Six Sigma Yellow Belt, Mastering Database Systems With SQL, Python & Tableau, Millet Bakery Products Making, Ms Excel Complete Course With Power Bi, New Food Product Development Training, New Product Development Training, Posh Law, Printer Service Training, Professional Certificate In Strategic HR, Talent & Data Management, Project Management Professional, Python Application Woth Open Ai, Real Estate Consultant, Simple Chemical Training, Solar Power Installation, Start Your Own Business, Stock Fundamentals, Stock Market Trading Using Technical Analysis, Talent Engagement Specialist, for 7253 participants.



CFTI-Chennai, Conducts training on " Solar Power Installation " on demand based self-financing mode in order to enhance skills and Entrepreneurs. This Institute issues certificates after successful completion.



SPECIALIZED TRAINING PROGRAMMES



CFTI-Chennai, conducts training on "International Cargo Clearance and Logistics Operations" on demand based self-financing mode in order to enhance skills and Entrepreneurs. This Institute issues certificates after successful completion.



CFTI-Chennai, Conducts training on "GST Practitioner" on demand based self-financing mode in order to enhance skills and capabilities. This Institute issues certificates after successful completion.



CFTI-Chennai, Conducts training on "Gold Appraisal " on demand based self-financing mode in order to enhance skills and Entrepreneurs. This Institute issues certification after successful completion.



Export Documentation Mastery!
 CFTI Chennai successfully completed the training, certifying the participants. They are now ready to streamline global trade paperwork with expertise.



SPECIALIZED TRAINING PROGRAMMES



CFTI-Chennai, Conducts training on " Digital Marketing Expert " on demand based self-financing mode in order to enhance skills and Entrepreneurs. This Institute issues certificates after successful completion



CFTI-Chennai offers specialized training on "WEB DEVELOPMENT USING PYTHON" through a demand-driven, self-financing model. This program aims to enhance skills and capabilities, with participants receiving official certificates upon successful completion.



CFTI-Chennai, Conducts training on " Lean Six Sigma Black Belt " on demand based self-financing mode in order to enhance skills and Entrepreneurs. This Institute issues certificates after successful completion.



Our comprehensive Export Startup Training at CFTI Chennai has successfully concluded. Participants, now equipped with essential tools and proudly holding their certificates, are ready to navigate global commerce. Get ready to see made-in-India products conquer new markets!



SPECIALIZED TRAINING PROGRAMMES



The future of healthy baking is underway! Our "Millet Bakery Products Making" training has officially kicked off at CFTI, Chennai, welcoming a new batch of enthusiastic participants ready to transform ancient grains into delicious innovations. Get ready for a taste of what's next!



Our Food and Allied Products Making training is complete! All dedicated participants have received their certificates, ready to innovate and delight. The next wave of culinary talent is here!



Laptop & Cellphone Chip-Level Service Training is complete! Congratulations to all participants who have earned their certificates, now ready to tackle complex tech repairs and bring devices back to life. The future of precision electronics service starts here!



The Lean Six Sigma Yellow Belt Certification Program was successfully conducted, equipping participants with essential skills in process improvement and quality excellence. The program created strong impact through active learning, practical insights, and enthusiastic participation.





THE OBJECTIVE OF SHORT-TERM SKILL TRAINING

- **Supporting Youth Employment:** Offer in-depth training aligned with NSQF-approved job roles in the Footwear and related sectors to help unemployed youth gain meaningful job opportunities.
- **Skill Building for Industry Readiness:** Provide hands-on training in leather cutting, stitching, and finishing techniques, with a focus on industry best practices to improve job prospects.
- **Preparing Candidates for the Workforce:** Equip trainees with the necessary skills and knowledge to meet the competency requirements defined by the Leather Sector Skill Council.
- **Boosting Career Opportunities:** Enhance employability by offering practical experience with tools, materials, and quality standards, while also fostering essential interpersonal skills like collaboration and problem-solving.



ASSISTANCE TO TRAINING INSTITUTIONS (ATI)

Under the ESDP-ATI Scheme, training is being conducted for 150 candidates in the NSQF-approved job role of Stitching Operator – Footwear (LSS/Q2501) at the Vaniyambadi Multi-Skill Development Centre (CFTI Extension Centre).

During the current quarter, 25 candidates have completed the training, and training for an additional batch of 25 candidates has commenced.

The ATI Scheme, an initiative of the Ministry of MSME, aims to strengthen physical infrastructure and human resources in national-level institutions to promote skill development across the country.

SKILL TRAINING UNDER THE SHG PROGRAM

Under the SHG Skill Training Programme, a total of 608 candidates have been trained in NSQF-approved job roles, with 280 new candidates enrolled during the current quarter. The 1.5-month training programme combines theoretical instruction with hands-on practical training in job roles such as Stitching Operator – Footwear and Stitching Operator – Goods & Garments, designed to enhance employability and equip participants with industry-relevant skills.



TNSDC SKILL TRAINING PROGRAMMES

CFTI Chennai is implementing the VETRI NICHAYAM short-term skill development programme as a training partner of the Tamil Nadu Skill Development Corporation (TNSKILL). During the current quarter, the Skill Training Division successfully completed training for 53 candidates, while 30 additional candidates were newly enrolled.

To enhance outreach and participation, training centres have been established in remote villages located near major Footwear and Leather Goods industry clusters, ensuring ease of access and strong local industry linkage. Pre-training assessments and interactions with MSMEs have enabled the identification

Through KVIC-supported initiatives, CFTI Chennai continues to strengthen rural livelihoods, promote artisan-based entrepreneurship, and contribute to sustainable growth in the footwear industry.

PM VISHWAKARMA YOJANA PROGRAM

The CFTI conducted the PM Vishwakarma Yojana program, which focuses on skill development and empowerment of traditional artisans, and successfully trained 850 candidates from October to December 2025.



OVERVIEW OF OUTREACH SKILL TRAINING PROGRAMMES

During the quarter, CFTI Chennai implemented multiple outreach-oriented skill development and entrepreneurship programmes across the footwear and leather sectors, in collaboration with Central and State Government agencies.

KEY PROGRAMMES & ACHIEVEMENTS

- Short-Term Skill Training (NSQF-Aligned)**
 Industry-focused training delivered to enhance employability and workforce readiness in footwear manufacturing trades.
- ATI Scheme (ESDP-ATI)**
 Stitching Operator – Footwear training at Vaniyambadi Multi-Skill Development Centre 25 candidates completed | 25 candidates newly commenced
- SHG Skill Training Programme**
 608 candidates trained in total 280 new enrolments during the quarter in footwear and garment stitching job roles
- TNSDC Skill Training – VETRI NICHAYAM**
 53 candidates completed training 30 candidates newly enrolled Training centres established near industry clusters to ensure placement linkage
- National SC-ST Hub (NSSH)**
 70 candidates completed training 35 candidates commenced training under Short-Term Skill Training Programme
- Entrepreneurship Development (DC MSME)**
 ESDP – 2,100 candidates trained
 MDP – 300 professionals trained
 EAP – 2,200 candidates covered through awareness programmes
- KVIC-Sponsored Artisan Training**
 20 artisans from Tamil Nadu
 10 artisans (refresher / advanced training)
 10 artisans from Karnataka
 Machines, tools, and equipment provided to support self-employment





**TNSDC
TRAINING**



TAMILNADU SKILL DEVELOPMENT CORPORATION





SKILL TRAINING PROGRAMMES



TNSDC Skill Training – VETRI NICHAYAM

Bridging skill and employment by delivering cluster-based training with strong industry linkages.

**ATI SCHEME
(ESDP-ATI)**

ATI SCHEME – MINISTRY OF MSME



ATI Scheme (ESDP-ATI)
Building a skilled workforce through
NSQF-approved training in Stitching
Operator – Footwear at **Vaniyambadi**.

**SHG
SCHEME**

LEATHER GOODS TRAINING FOR SC/ST CANDIDATES





SKILL TRAINING PROGRAMMES



SHG Skill Training Programme
Strengthening livelihoods by equipping SHG members with practical footwear and garment stitching skills.



**National
 SC-ST Hub
 (NSSH)**

NATIONAL SC-ST HUB (NSSH) – MINISTRY OF MSME



National SC-ST Hub (NSSH)

Promoting inclusive growth by empowering SC/ST candidates with employable, industry-relevant skills.

ESDP

ENTREPRENEURSHIP SKILL DEVELOPMENT PROGRAMME (ESDP) – DC MSME





Entrepreneurship Skill Development Programme (ESDP) – DC MSME
 Transforming aspiring entrepreneurs into enterprise-ready professionals in the footwear sector.



MDP



MANAGEMENT DEVELOPMENT PROGRAMME (MDP)



Management Development Programme (MDP)
Enhancing managerial excellence and strategic leadership in the footwear industry.

EAP

ENTREPRENEURSHIP AWARENESS PROGRAMME



Entrepreneurship Awareness Programme (EAP)
 Inspiring young minds to explore entrepreneurship and innovation in footwear manufacturing.

KVIC

KVIC-SPONSORED ARTISAN TRAINING





KVIC-Sponsored Artisan Training
Enabling artisans to become entrepreneurs through skill upgradation and tool-based support.



SKILL TRAINING PROGRAMMES



CFTI Chennai Director Shri K. Murali distributed certificates to the participants of the Footwear Manufacturing Training Programme conducted by our institute

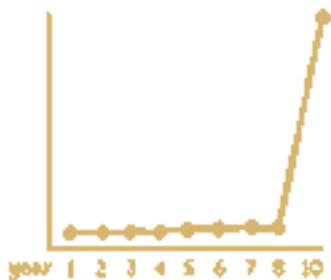
MDP

Management Development Programme (MDP)



Enhancing managerial excellence and strategic leadership in the footwear industry.

Keep going:



Sometimes it takes ten years
 to get that one year that changes
 your life.



RISK MANAGEMENT - SHOE MAKING

The art and industry of shoe making have evolved over centuries—from handcrafted footwear made by skilled cobblers to highly mechanized, globally connected manufacturing systems. Along this journey, risk management has emerged as a silent yet critical companion, shaping how footwear is designed, produced, delivered, and sustained in the market. This chronicle traces the role of risk management across the life cycle of shoe making.



The Early Stage: Design as the First Risk



Every shoe begins as an idea. Historically, poor design meant discomfort, rapid wear, or rejection by customers. In modern shoe making, design risks include improper fit, weak construction concepts, and misalignment with market trends. To manage these risks, manufacturers rely on standardized sizing systems, ergonomic research, digital pattern making, and repeated prototyping. Wear trials and consumer feedback now act as early-warning systems, reducing the chance of failure before mass production begins.

Material Selection: The Foundation of Quality

The next chapter unfolds in material sourcing. Leather, synthetic uppers, soles, adhesives, threads, and accessories each carry inherent risks—variation in quality, color inconsistency, shrinkage, or delayed supply. In the past, such risks often resulted in wastage and customer dissatisfaction. Today, footwear companies manage material risks through approved supplier lists, laboratory testing, incoming material inspections, and long-term vendor partnerships. Material traceability has become essential, especially for export-oriented production.



The Manufacturing Floor: Where Risks Multiply

Production is the most risk-intensive stage of shoe making. Cutting errors, stitching defects, poor lasting, sole bonding failures, and machine breakdowns can quickly escalate into large-scale losses. Historically, these risks were addressed through experience and manual supervision. Modern factories now depend on **standard operating procedures (SOPs)**, skilled operator training, preventive maintenance, and in-process quality checkpoints. Each operation -from clicking to finishing - is monitored to prevent defects rather than correct them later.

Quality Control: Guarding the Brand

As footwear moves closer to completion, quality risks take center stage. Defective shoes reaching the customer can damage brand reputation irreversibly. To mitigate this, manufacturers employ multi-stage inspections—incoming, in-process, and final quality checks—often guided by **AQL (Acceptable Quality Level)** standards. Root cause analysis tools such as **4M (Man, Machine, Material, Method)** and **5 Why analysis** help trace problems back to their origin, ensuring long-term corrective action rather than temporary fixes.



Health and Safety: Protecting the Human Element



A significant chapter in the chronicle of risk management is worker health and safety. Shoe making involves sharp tools, heavy machinery, chemicals, and solvents. Earlier, accidents and health issues were considered unavoidable. Today, they are recognized as preventable risks. Personal protective equipment (PPE), proper ventilation, chemical handling protocols, safety training, and fire preparedness plans are now integral to responsible footwear manufacturing.

Supply Chain and Delivery: Beyond the Factory

Risk management extends beyond factory walls. Delays in raw materials, transportation damage, or missed delivery deadlines can disrupt the entire business cycle. Modern shoe makers address these risks through buffer stock planning, reliable logistics partnerships, strong packaging standards, and compliance with domestic and international trade regulations. In global markets, documentation and customs compliance have become critical risk control points.



Financial and Market Risks: Sustaining the Business



Fluctuating raw material prices, changing fashion trends, and unpredictable consumer demand pose ongoing financial and market risks. Without careful planning, even technically sound products can fail commercially. Footwear businesses manage these risks through cost control, demand forecasting, product diversification, and continuous market analysis. Customer feedback and after-sales service now serve as strategic tools for reducing market uncertainty.

Environmental and Compliance Risks: The Modern Imperative

In recent decades, environmental responsibility has added a new dimension to risk management. Improper waste disposal, excessive chemical usage, and non-compliance with environmental regulations can result in legal penalties and reputational damage. Sustainable materials, waste reduction practices, recycling initiatives, and adherence to standards such as ISO and REACH have become essential elements in modern shoe making.



By
Chandralekha Ganesh
Senior Faculty

BOOTS: FROM A PRACTICAL NECESSITY TO A FASHION STATEMENT

Boots, by definition, are a type of footwear that covers the entire foot and extends at least to the ankle, often reaching further up the leg. While today they are a versatile and stylish staple in wardrobes worldwide, their origins are firmly rooted in protection, durability, and functionality.



A BRIEF HISTORY

The history of boots dates back at least 15,000 years, with early examples made from animal hides designed to protect the feet and legs from harsh elements.

Ancient Civilizations: Roman soldiers used hobnailed boots (caligae) for durability and long marches, aiding in their empire's expansion.

Status Symbols: Throughout the Middle Ages, the quality and style of boots often indicated the wearer's social status, with the upper class wearing ornate, expensive leather footwear.

Military Influence: Many classic boot styles have military origins. For example, the iconic Wellington boot is a modification of the Hessian boot, requested by the Duke of Wellington in the early 1800s for improved functionality with trousers.

The rugged combat boot, a staple in modern streetwear, also originated from military needs for grip and stability in challenging environments.

Modern Fashion: In the 20th century, boots fully transitioned into high fashion. Designers like André Courrèges and the popularity of the song "These Boots Are Made for Walkin'" solidified their place as a style accessory.

Types of Boots and Their Uses

Boots come in a wide variety of styles, each designed for specific purposes or aesthetic preferences.

Boot Type Description & Primary Use
Work Boots - Built for demanding jobs, these are rugged and often feature safety elements such as steel-reinforced toes, slip-resistant soles, and puncture-resistant midsoles for protection.
Hiking Boots - Engineered for outdoor adventures, they provide excellent ankle support, stability, and high-traction rubber outsoles for uneven terrain.

Rain Boots (Wellington Boots) - Typically made of rubber or PVC, these waterproof boots are designed to keep feet dry in wet conditions.

Snow Boots - With insulation and waterproof materials, they are essential for cold, snowy conditions, providing warmth and grip on icy surfaces.

Chelsea Boots - Ankle-high, pull-on boots with distinctive elastic side panels, known for their versatility and ease of wear in casual and semi-formal settings.



Combat Boots - Inspired by military gear, these lace-up boots have a chunky, rugged look and thick soles, popularized in punk and grunge fashion, but also widely used for their durability. Cowboy boots feature a tall shaft, an angled heel (to stay in the stirrup), and a pointed toe, reflecting their functional equestrian origins and strong fashion presence. Chukka boots (or desert boots) are ankle-high, typically made of suede or leather, with a simple lace-up design and often a soft crepe sole. They are a classic casual staple.



Materials and Construction

The materials used in boots vary widely depending on their intended function.

Leather is a traditional and highly durable material, offering a classic look, water resistance (when properly cared for), and the ability to mold to the wearer's foot over time.

Synthetic materials such as nylon, polyester, and PVC are often used for their affordability, light weight, and improved water resistance.

Rubber is a staple for waterproof footwear like rain boots, providing excellent slip resistance and chemical resistance.

Boots are constructed with several components, including the upper (the part above the sole), the sole (outsole and midsole), the insole (inner padding), and often a distinct heel for support, shock absorption, and height. Quality craftsmanship and features like Goodyear welt construction significantly enhance durability and allow for repairs, making them a long-term investment.



by Reddypogu Sunil Varma, 26th TMFT

THE PURPOSE AND IMPORTANCE OF FOOTWEAR

Footwear is far more than a basic accessory - it is a vital interface between the human body and the ground beneath it. From protecting the feet against environmental hazards to supporting posture, balance, and movement, footwear plays a foundational role in overall health and performance. At the same time, shoes carry strong cultural, social, and aesthetic value, reflecting identity, profession, and lifestyle. Understanding the multiple purposes of footwear helps individuals make informed choices that balance comfort, function, and style.

CORE FUNCTIONS OF FOOTWEAR

1. Protection

One of the most fundamental purposes of footwear is protection. Shoes act as a physical barrier between the foot and external hazards such as sharp objects, uneven terrain, dirt, moisture, chemicals, and extreme temperatures. In occupational settings, protective footwear can prevent serious injuries by shielding the foot from falling objects, electrical risks, or corrosive substances. In daily life, even basic shoes reduce the risk of cuts, infections, and abrasions that can occur when walking barefoot.



Protection: Shields feet from cuts, dirt, and extreme conditions.

Protective footwear showing reinforced toes and durable soles in rugged environments.

2. Comfort

Comfort is essential for sustained movement and daily activity. Well-designed footwear cushions the foot against hard surfaces, distributes pressure evenly, and minimizes friction that can cause blisters, corns, or calluses. Proper padding, breathable materials, and an appropriate fit help reduce fatigue and foot pain, especially during prolonged standing or walking. Comfortable footwear not only improves physical well-being but also enhances productivity and quality of life.



Comfort: Customized fit and prevents blisters.

Cushioned insoles and ergonomic shoe interiors designed for comfort.

3. Stability and Support

Footwear plays a crucial role in maintaining balance and alignment. Shoes with adequate arch support, heel stability, and motion control help guide the foot through a natural gait cycle. This support reduces excessive strain on the ankles, knees, hips, and lower back. Poorly supportive footwear, on the other hand, can contribute to biomechanical imbalances, leading to chronic pain or musculoskeletal disorders. Proper support is especially important for individuals with flat feet, high arches, or existing joint issues.



Stability & Support: Provides arch support and improves alignment.

Diagram illustrating arch support and alignment benefits of supportive footwear.

4. Enhanced Performance

Specialized footwear is engineered to optimize performance for specific activities. Athletic shoes are designed with sport-specific features such as shock absorption, traction, flexibility, and stability. For example, running shoes reduce impact forces, while football or track spikes enhance grip and speed. By matching footwear to the activity, athletes can improve efficiency, reduce injury risk, and achieve better results.



Enhanced Performance: Activity-specific shoes for faster athletic results.

Sport-specific shoes such as running shoes and track spikes in action.

5. Ease of Movement

Efficient movement depends heavily on how footwear interacts with the foot and the ground. Lightweight materials, flexible soles, and ergonomic design allow for smoother locomotion and reduced energy expenditure. Proper footwear supports natural motion patterns, enabling the body to move more freely and efficiently, whether during daily commuting or intense physical activity.



Facilitates locomotion and energy efficiency.

Lightweight, flexible shoes designed to support natural walking and running motion.

SECONDARY PURPOSES OF FOOTWEAR

1. Fashion and Adornment

Beyond functionality, footwear is a powerful fashion statement. Shoes complete an outfit and often serve as a focal point of

personal style. From minimalist designs to bold, decorative pieces, footwear allows individuals to express creativity, taste, and personality. In many cases, people select shoes not only for comfort but also for how they complement clothing and convey a desired image.



A variety of fashionable shoes styled with different outfits.

2. Social and Cultural Significance

Footwear can symbolize social status, profession, or cultural identity. Historically, certain styles of shoes were reserved for specific classes or roles, and even today, footwear can indicate formality, authority, or tradition. Cultural footwear, such as traditional sandals or ceremonial shoes, reflects heritage and social customs, reinforcing the deeper meaning shoes hold beyond everyday use.



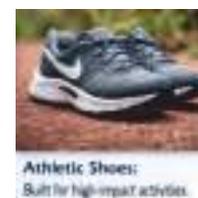
Image: Traditional and cultural footwear representing different regions and identities.

A variety of fashionable shoes styled with different outfits.

TYPES OF FOOTWEAR AND SPECIALIZATION

1. Athletic Shoes

Athletic footwear is designed to withstand high-impact activities while protecting the foot and joints. Features such as advanced cushioning systems, breathable uppers, and responsive soles help absorb shock and enhance performance. Different sports require different designs, making specialization essential for safety and effectiveness.



Modern athletic shoes highlighting cushioning and performance features.

2. Work Boots

Work boots are built for durability and safety in demanding environments. They often include reinforced toes, slip-resistant soles, ankle support, and protective materials to guard against mechanical, chemical, or environmental hazards. For workers in construction, manufacturing, or industrial settings, proper work boots are a critical safety requirement.



Heavy-duty work boots used in industrial and construction settings.

3. Casual and Dress Shoes

Casual and dress shoes are typically designed with aesthetics in mind, emphasizing sleek design and elegance. While suitable for social and professional occasions, they may offer limited cushioning or support if worn for extended periods. Choosing well-constructed designs with adequate fit is important to balance style with comfort.



Formal and casual shoes styled for professional and social wear.

4. Barefoot-Style Shoes

Barefoot-style footwear features thin, flexible soles and minimal structure, allowing the foot to move more naturally. These shoes aim to enhance sensory feedback from the ground and encourage intrinsic foot muscle activity. While not suitable for all environments, they are often chosen by individuals seeking a more natural walking or running experience.



Minimalist barefoot-style shoes with thin, flexible soles.

Conclusion

Footwear serves multiple interconnected purposes protecting the feet, supporting movement, enhancing performance, and expressing identity. Selecting the right type of footwear for the right activity is essential not only for comfort and style but also for long-term musculoskeletal health. By understanding the functional, social, and cultural roles of footwear, individuals can make choices that truly support their bodies and lifestyles.

By **DEBABRATA CHAKRABARTY**
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CFTI Alumni

To be continued in the Next Issue...



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SAURABH YADAV
(9th MTFDPD)



G.SWETHA
(9th MTFDPD)



Sports Shoes Comforts and Performances. Flexible Shoes

खेल के जूते निम्नलिखित लाभ प्रदान करते हैं: चोट से बचाव, बेहतर प्रदर्शन और विशेष कुशलनिंग, आर्च सपोर्ट और ट्रैक्शन के माध्यम से आराम, जोड़ों को उच्च प्रभाव से बचाते हैं और बेहतर गति और ऊर्जा हस्तांतरण के लिए स्थिरता में सुधार करते हैं। ये जूते दौड़ने, कोर्ट स्पोर्ट्स या ट्रेनिंग जैसी विशिष्ट गतिविधियों के लिए बेहद जरूरी हैं। ये जूते स्थिरता, सहारा और झटके को सोखने की क्षमता प्रदान करते हैं, जो आम जूतों में नहीं होती। इससे पिंडली में दर्द, मोच और स्ट्रेस फ्रैक्चर जैसी समस्याओं का खतरा कम होता है, साथ ही फुर्ती और कार्यक्षमता भी बढ़ती है।

मुख्य लाभ:

1. चोट से बचाव:

शॉक एब्जॉर्प्शन: कुशल वाले तलवे दौड़ने और कूदने जैसी तेज गति वाली गतिविधियों के दौरान जोड़ों (पैर, टखने, घुटने) पर पड़ने वाले प्रभाव को कम करते हैं।

सहारा और स्थिरता: आर्क सपोर्ट और प्रबलित संरचनाएं ओवरप्रोनेशन (अंदर की ओर खुदकना) को रोकती हैं और संतुलन प्रदान करती हैं, जिससे मोच से बचाव होता है।

सुरक्षात्मक परत: यह कटने, छिलने और छाले और कठोर त्वचा जैसी जलन से सुरक्षा प्रदान करती है।

2. प्रदर्शन संवर्धन:

कर्षण और पकड़: आउटसोल को फिसलने से रोकने और चपलता में सुधार करने के लिए विशिष्ट सतहों (पगडडियाँ, कोर्ट, सड़कों) के लिए डिज़ाइन किया गया है।

ऊर्जा स्थानांतरण: अधिक शक्तिशाली गतिविधियों के लिए पैर से जमीन तक ऊर्जा को कुशलतापूर्वक स्थानांतरित करने में मदद करता है।

सही संरेखण: बेहतर मुद्रा और दक्षता के लिए पैरों की प्राकृतिक यांत्रिकी और संरेखण का समर्थन करता है।

3. आराम और पैरों का स्वास्थ्य:

कुशलनिंग: संवे समय तक आराम के लिए ऊतकों, हड्डियों और जोड़ों पर तनाव को कम करता है।

सांस लेने योग्य: पैरों को सांस लेने की अनुमति देता है, जिससे अत्यधिक गर्मी और नमी जमा होने से बचाव होता है।

सही फिट: रोजमर्रा के तंग जूतों के विपरीत, ये जूते पैरों के आकार और गति को ध्यान में रखकर डिज़ाइन किए गए हैं।

4. गतिविधि-विशिष्ट डिज़ाइन:

खेल-विशिष्ट विशेषताएँ: रनिंग शूज़, कोर्ट शूज़ और क्रॉस-ट्रेनर्स में विभिन्न बायोमैकेनिक्स के लिए अद्वितीय विशेषताएँ होती हैं (जैसे, कोर्ट स्पोर्ट्स के लिए साइड-टू-साइड सपोर्ट)।

वे क्यों महत्वपूर्ण हैं:

अपनी गतिविधि के लिए सही एथलेटिक जूते का उपयोग करना (जैसे, दौड़ने के लिए रनिंग शूज़, विभिन्न प्रकार के वर्कआउट के लिए क्रॉस-ट्रेनर) आवश्यक है क्योंकि कूदने या तेजी से घूमने जैसी गतिविधियों से आपके शरीर के वजन से कई गुना अधिक बल उत्पन्न होता है, जिसके लिए सुरक्षा और प्रदर्शन के लिए विशेष प्रकार के जूते की आवश्यकता होती है।

बेहतर पकड़/कर्षण: फिसलने और गिरने से बचाने के लिए आउटसोल को विशिष्ट सतहों (खर, मिट्टी, घास) के लिए डिज़ाइन किया गया है।

ये सामान्य जूतों से बेहतर क्यों हैं?

सामान्य जूते (ऊँची एड़ी वाले, सपाट, नुकीले) पैरों को कसते हैं और उनमें खेल के लिए आवश्यक विशेषताएँ नहीं होती हैं, जिससे छाले, कठोर त्वचा, टेंडोनाइटिस जैसी समस्याएँ होती हैं और चोट लगने का खतरा बढ़ जाता है, जबकि स्पोर्ट्स शूज़ को गतिविधि के लिए डिज़ाइन किया जाता है।



by Sudheer Kumar
26th TMFT

As you are aware that **CFTI, Chennai** has carved a niche for itself for training and making 'Industry Ready' footwear professionals over the last many decades. In its quest to always remain ahead of the curve and to **equip its students with the latest developments in Technology, Management Practices, Market knowledge, Quality and Standardization** CFTI, Chennai has raised its benchmarks to meet the global market demands and global performance benchmarks. The **students** who graduate out of **CFTI, Chennai** are **equipped with the most advanced knowledge as well as hands on exposure to the latest Technological developments** which sharpens their skills and enables them to help the Industry march forward as they pursue their careers in the Industry.



Footwear is as much Science and Technology as it is an art. The **CFTI, Chennai with its state of the art facilities and experienced faculty** grows **skilled professionals** who can meet the challenges of the Footwear Industry head on in a globalised scenario.

However, along with the knowledge imparted in-house, **it is extremely important that the students hear first hand from experienced practitioners** in the Industry on various facets of 'day to day challenges' in running an enterprise.



It is in this context that **CFTI, Chennai holds a "Seminar Series"** for its students to keep them abreast of the latest in the Industry be it a New Product, a New Process, a New Machine, a New Software, New Automation products, New Practices for Improving Quality and Productivity, New Testing Protocols, New Regulations, New Standards, New Management Techniques and many more such useful topics. This seminar series being gather technocrats, Industry & Academia in the footwear sector.

SEMINAR



XXXIV

CFTI Chennai conducted the Thirty Fourth in the 'Seminar Series' on 04.11.2025 on the topic of "Footwear Quality and Manufacturing Process" by Mr Subbiah Gomathinayagam, Head Of Product Development, CLARKS India Pvt Ltd



Felicitation By Shri YVR Choudary,
Technical Consultant, CFTI CHENNAI



Addressing of Audience By
Shri YVR Choudary to our Students



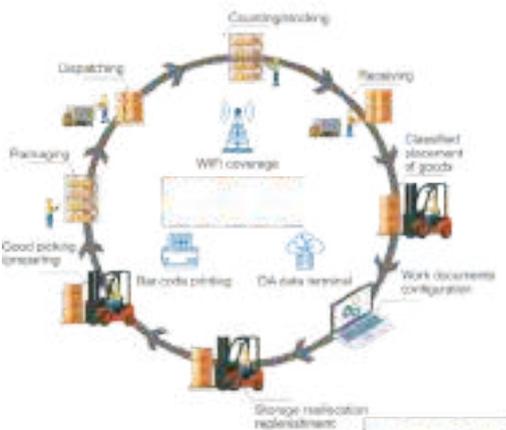
Presentation by Mr Subbiah Gomathinayagam,
 Head Of Product Development,
 CLARKS India Pvt Ltd



Presentation by Mr Subbiah Gomathinayagam,
 Head Of Product Development,
 CLARKS India Pvt Ltd

CONTENTS COVERED:

- Key Elements of Footwear
- Leather & Materials
- Material Selection - Market Segment
- Sole Features
- QA/QC – Process
- Common Defects & Root Cause Analysis
- Process Control
- Warehouse & Storage Management
- Logistics & Supply Chain
- Challenges & Future Trends
- Key Challenges – Manufacturing Competition



SEMINAR XXXV

CFTI Chennai conducted **Thirty Fifth 'Seminar Series'** on 28.11.2025 on the topic of **“Innovation in Technology-Athleisure Footwear”** by **Mr A Camalarajan, MD, Priya Impex Consultants.**



Felicitation By Shri K Murali, Director, CFTI Chennai



Visit of Industrial Experts & Technocrats



Presentation by Shri A Camalarajan, MD, Priya Impex Consultants



Q&A Session post the Seminar

CONTENTS COVERED:

- Leather to Non-Leather: A New Era (2016 Onwards)
- Departments Involved in Making a Sports Shoe
- From Traditional Methods to Smart Systems
- Lasting & Assembly Systems – SP Machines
- New Technologies and Innovations
- R&D and Global Brand Collaboration
- India's Future in Athleisure and Sports Shoe Manufacturing
- Studio Line Initiative at CFTI
- Opportunities for Students: Building Your Future



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3	PIONEER INC	CHENNAI	89	AISWARIYA INTERNATIONAL	CHENNAI
4	FOOT FIT SOLUTIONS	CHENNAI	90	TATA INTERNATIONAL LTD	RANIPET
5	SOUTH EAST (INDIA) AND CO	CHENNAI	92	NAAGU INTERNATIONAL	CHENNAI
6	PJ LEATHERWEAR	CHENNAI	93	G.A.JOLLI	CHENNAI
7	PRONIL INDIA PVT LTD	CHENNAI	94	SHARP INDUSTRIES	SALEM
8	P M LEATHERS CRAFT	CHENNAI	95	PAROMA SHOES PVT LTD	CHENNAI
9	MDM ENGINEERINGS AND TECHNOLOGIES	CHENNAI	96	DABLR SHOES	CHENNAI
10	VENU ENGINEERINGS	CHENNAI	97	CAPELLA	KANCHIPURAM
11	VANITY CASE GROUP OG COMPANIES	PUDUCHERRY	98	SANCRAFT INDUSTRIES PVT LTD	KANCHIPURAM
12	GLOBLE ENGINEERINGS	CHENNAI	99	GNUTTI CARLO INDIA PVT LTD	RANIPET
13	UB INTERNATIONAL TRADING LTD	CHENNAI	100	9 TWELVE INDIA	KANCHIPURAM
14	MS SHOE FOR YOU	AMBUR	101	ULTRAMAX HYDROJET PVT LTD	CHENNAI
15	KRISHA ENTERPRISES	SALEM	102	THRONE VENTURE LLP	CHENNAI
16	SRI BALAMURUGAN AGENCIES	CHENNAI	103	BALAJI RENEABLE SOLUTION PVT LTD	CHENNAI
17	KAVI'S FASHIONS PVT LTD	MUMBAI	104	HL MANDO ANAND INDIA PVT LTD	KANCHIPURAM
18	ART FACTORY	CHENNAI	105	RIKKON GROUP	THIRUVANNAMALAI
19	TREXTA MANUFACTURING INDIA	CHENNAI	106	GEMINI ENTERPRISES	CHENNAI
20	GICHLY SHOE KNITZ PRIVATE LTD	CHENNAI	107	CALDES FASHIONS	CHENNAI
21	ALINA PVT LTD	CHEGALPATTU	108	DEE KAY LEATHERS	CHENNAI
22	ALFA TRADERS	KOLKATA	109	FLUIDICS ENGINEERS PVT LTD	COIMBATORE
23	TRUEKEM	CHENNAI	110	BHARTIYA INTERNATIONAL LTD	BANGALORE
24	DAKSHIN INDUSTRIES	CHENNAI	111	Euromac Specility Coatings	CHENNAI
25	DISOBIDENCE OPC PVT LTD	CHENNAI	113	PRONIL BUILDING PRODUCTS	CHENNAI
26	CORO CUSTOMS	CHENNAI	114	R-TAEC ENGINEERING PVT LTD	CHENNAI
27	LEGERO UNITED SHOES INDIA PVT LTD	VELLORE	115	BRUSH TECH INDIA	MYSORE
28	HUMMING BIRD LEATHER INCORPORATED	CHENNAI	116	PKV LEATHER	CHENNAI
29	CD SHOES	CHENNAI	119	VELLAN GLOBAL	COIMBATORE
30	PHOENIX LEDERS	CHENNAI	120	ELECTRO FLUX EQUIPMENTS	CHENNAI
31	ATV PRECISION COMPONENTS (P) LTD	CHENNAI	121	ALOK MASTER BATCHES PVT LTD	RANIPET
32	ALFA IMPEX	CHENNAI	122	CANADIAN CRYSTALLINE WATER INDIA LTD	CHENNAI
33	EUROPE HIDE INDIA	CHENNAI	123	GPT VIBRATION TECHNOLOGY P LTD	COIMBATORE
34	EURO LABELS	CHENNAI	124	IIT MADRAS	CHENNAI
35	PREMIER LEATHER PRODUCTS PVT LTD	CHENNAI	125	IBURA HIDES	CHENNAI
36	G- MOULDING SOLUTION	CHENNAI	127	LAVITHRAN HEATHCARE SYSTEM	CHENNAI
37	KUBS SAFES & LOCKS PVT LTD	CHENNAI	129	JANANI MOULDING PVT LTD	KANCHIPURAM
38	PAKKAR LEATHER EXPORTS PVT LTD	CHENNAI	130	M.N.S PRINTERS PVT LTD	CHENNAI
39	HIJAZ KURODA GLOVES COMPANY PVT LTD	CHENNAI	131	GRACE PROSTHETICS & ORTHOTICS	CHENNAI
40	HIDELAND SHOES	CHENNAI	132	GAIT PATTERN	CHENNAI
41	T SUGAMI	CHENNAI	133	NEXPO TRADING COMPANY	AMBUR
42	CALZADO INTERNATIONAL	AMBUR	134	PRITHIVI DIGITECH PVT LTD	PUNJAB
43	PRABU TRADERS	THIRUVALLUR	135	ZWILLING KITCHEN INDIA PVT LTD,	Chengalpattu
44	POLYTEK FOOTWEAR COMPANY PVT. LTD.	KERALA	136	TECTYL OIL & CHEMICALS (INDIA) PVT. LTD.	Kancheepuram
45	SHANKAR RAM SHOES	CHENNAI	137	INKOR FASHION LLP	CHENNAI
46	HELLO ART & DESIGN PVT LTD	AMBERNATH EAST	138	HERO SOLAR ENERGY PVT LTD	CHENNAI
47	AKSHAYA INDUCTION	CHENNAI	139	TRITAN WORKS PRIVATE LIMITED	CHENNAI
48	GH INDUCTION	CHENNAI	140	PARAGON	SALEM
49	SREE SUMANGALA METALS	CHENNAI	141	SRI MAHALAKSHMI ENGINEERING WORKS	HYDERABAD
50	SAYEE LEATHERS	CHENNAI	142	FINE BLANKING PVT LTD	KARNATAKA
51	SRL INTERNATIONAL	CHENNAI	143	GUSTI TOOLS WORKS LLP	BANGALORE
52	NEWLAB F APPARELS	CHENNAI	144	LALITHA GLOBAL EXPORTS	Telangana
53	HAMSHU INTERNATIONAL	CHENNAI	145	CLASTEK ENGINEERING PVT LTD	Kancheepuram
54	VENKAT SHOES	CHENNAI	146	ARYAN ENTERPRISES	Telangana
55	RAMJEE SUPPLIERS	CHENNAI	147	ZAZSON EXPORTS PVT LTD	KANPUR
56	BADER INDIA PVT LTD	CHEGALPET	148	CHENNAI PORT AUTHORITY	CHENNAI
57	HEMANT TRADING COMPANY	CHENNAI	149	TOTAL HEAT TREATMENT SOLUTIONS PVT LTD	CHENNAI
58	SOUTHERN GEAR	CHENNAI	151	ALAN BRIGHT STEEL PVT LTD	AMBATTUR
59	PANDIAN INDUSTRIALS	CHENNAI	152	ECHOS ABOVE PRIVATE LIMITED	CHENNAI
60	AB LEATHERWARE MANUFACT. COMPANY	CHENNAI	153	SAAF LEATHER PROVIDES	VELLORE
61	COLMAN AND KLEIN PVT LTD	TIRUPATHUR	154	SAKTHI SPRING FORM PVT LTD	CHENNAI
62	S.M LULLA INDUSTRIES	CHENNAI	155	AMMAN ENGINEERING SERVICE	CHENNAI
63	COMELZS INDIA PVT LTD	UTTAR PRADESH	156	NEW MANGALORE PORT TRUST	KARNATAKA
64	SRI GURUJI LEATHERS	CHENNAI	157	TEAM LINKS ASSOCIATES	KANCHEEPURAM
65	VILLA ITALIA ENTERPRISES PVT LTD	CHENNAI	158	BMG LEATHER INTERNATIONAL	KANCHEEPURAM
66	MATRIX STAMPI LIMITED	PUDUCHERRY	159	APM FLORA ELECTRICAL	CHENNAI
67	VENTAC	CHENNAI	160	ULTRAMAX HYDROJET PRIVATE LIMITED	KANCHEEPURAM
68	BUHIN COMPONENTS PVT LTD	CHENNAI	161	SAFI LEDERS IMPEX	VELLORE
69	PIONEER TOOL AND HARDWARE	CHENNAI	162	BHARAT HEAVY ELECTRICALS LIMITED	RANIPET
70	GOURENT POPCORNICA LLP	CHENNAI	163	KRISHNAS FITTING	CHENNAI
71	MACPRO	CHENNAI	164	G S OVERSEAS INDIA	PUDUCHERRY
72	KRAMSH	IVELLORE	165	COROCUSTOM	CHENNAI
73	RDES ENGINEERINGS	CHENNAI	166	BPS Accessories Private Limited	KANCHEEPURAM
74	INDO GERMAN TOOL ROOM	AURANGABAD	167	HARMAN SALES PRIVATE LIMITED	CHENNAI
75	SAI SARAVANA ENG. AND CONS.(P) LTD	CHENNAI	168	MERCANTILE MARINE DEPARTMENT	CHENNAI
76	SHRI VISAKHA INDUSTRIES	COIMBATORE	169	MIM ENGINEERING INDIA LTD	THIRUVALLUR
77	S.M.ENGINEERING	HYDERABAD	170	CHENNAI PETROLEUM CORPORATION LTD	CHENNAI
78	SIBASULTRASONICS	CHENNAI	171	TATA INTERNATIONAL	WALAJAPET
79	PREMIER PRESS	CHENNAI	172	R.V. ENTERPRISES	RANIPET
80	B.J. ELECTRONICS	COIMBATORE	173	K2 FOOTPRINTS	CHENNAI
81	KANCHI KARPOORAM LTD	CHENNAI	174	THE NATIONAL SMALL IND. CORP.LTD.	
82	GLOBE COMPONENTS	CHENNAI		THE NATIONAL SMALL IND. CORP. LTD.	CHENNAI
83	NAVAGIRI APPAREL	TIRUPUR	175	U TECH RUBBER PRODUCTS PRIVATE LIMITED	KANCHEEPURAM
84	POLYHOSE INDIA PVT LTD	CHENNAI	176	ADVANCED WEAPONS AND EQUIP. I LTD	MADHYA PRADESH
85	KOSA INTERNATIONAL	CHENNAI	177	VIRUPAKSHA CONTROLS AND AUTO. PVT. LTD.	CHENNAI
86	PADMASH LEATHER EXPORTS (P) LTD	CHENNAI	178	PREMIUM COATING AND CHEMICALS PVT. LTD.	CHENNAI

Job work cost under common facility services in CFTI, Chennai while rendering its services to common facility services with its modernized setup and infrastructure to all Micro Small and Medium Enterprises on hourly basis and few on job basis. The lists of machine for utilization with its charges are listed here under

DESIGN SECTION

S.No.	Job Description	Description	UOM	Cost in INR
1	Design Development	Normal	1 Size	1500
		Mocassin, Boot, Sports Shoes	1 Size	2000
		Sandal	1 Size	1000
2	Digitizing Pattern Grading	Normal (Paper Patterns)	1 Series	1200
		Including Half Sizes (Paper Patterns)	1 Series	1500
		Normal (Paper Patterns)	1 Series	1500
		Including Half Sizes (Plastic Patterns)	1 Series	2000
3	Cut File of Paper Pattern Cutting	Normal	1 Series	1200
		Full Series	1 Series	1500
	Master Size	Insole / Sole	1 Series	300
		Normal	1 Size	250
		Boot, Mocassin	1 Size	300
	SMB	Sandal	1 Size	200
		Normal Pattern		500
		Boot, Mocassin		700
	4	Cut File of Plastic Pattern Cutting	Normal	1 Series
Full Series			1 Series	2000
Master Size		Insole / Sole	1 Series	500
		Normal	1 Size	300
		Boot, Mocassin	1 Size	350
SMB		Sandal	1 Size	250
		Normal Pattern	1 Article	700
		Boot, Mocassin	1 Article	900
5		Graphical Documentation Manager	Sandal	1 Article
	Normal File		1 Article	1500
	Complicated File		1 Article	2000
6	Marking Patterns	Type of Plastic	1 Series	1500
		Type of Shank Board	1 Series	3000
7	Costing Sheet	Any Type	1 Article	1000
8	Insole / Sole Grading	Any Type	1 Series	500
9	Vaccum Shell (1.05)	Any Type	1 Pair	150



Tariff for other Common Facility Services

CLICKING SECTION

S.No.	Job Description	Description	UOM	Cost in INR
10	Swinging Arm Clicking M/c	ATOM SE16 (16 T Capacity)	Per hour	50
11	Swinging Arm Clicking M/c	ATOM SE-18 (20 T Capacity)	Per hour	50
12	Travel Head Cutting Machine	ATOM -SP588 25 Tonnes	Per hour	150
13	Splitting Machine with width 400 mm	SEAZEN SZ 400	Per hour	120
14	Splitting Machine	CAMOGA C520RC (Without labour)	Per hour	409
15	Stamping Machine	BRUGGI	Per hour	25
16	Stamping Machine	Indigeneous (TSE)	Per hour	25
17	Strap Cutting Machine (Circular Type)	Indigenous	Per hour	50
18	Strap Cutting Machine (Vertical Type)	Indigenous (TSE)	Per hour	50
19	Cutting Machine (With Labour)		Per hour	92

CLOSING & PRECLOSING SECTION

S.No.	Job Description	Description	UOM	Cost in INR
20	SEAM Ceiling Machine		Per Hour	307
21	Flat Bed Single Needle M/c	Indigenous	Per Hour	25
22	Flat Bed Single Needle M/c	Indigenous	Per Hour	20
23	Flat Bed Single Needle M/c	TTY	Per Hour	20
24	Post Bed Single Needle Sewing M/c	AK8820	Per Hour	20
25	Post Bed Single Needle M/c	TTY 9910	Per Hour	20
26	Post Bed Single Needle M/c	ADLER (888 ECO)	Per Hour	50
27	Post Bed Single Needle M/c	ADLER (4180-I)	Per Hour	25
28	Post Bed Single Needle M/c	JUMBO KING	Per Hour	25
29	Computerized Post Bed Single Needle M/c	ADLER (888 CLASSIC)	Per Hour	50
30	Post Bed Double Needle M/c	Indigenous	Per Hour	25
31	Post Bed Double Needle M/c	ADLER	Per Hour	25
32	Post Bed Double Needle M/c	JUMBO KING	Per Hour	25
33	Cylinder Bed Single Needle M/c	PFAFF-335	Per Hour	25
34	Cylinder Bed Single Needle Lock Stitch M/c	ADLER	Per Hour	30
35	Zig Zag Machine	PFAFF-418	Per Hour	25
36	Skiving M/c	TORIELLI-105	Per Hour	25
37	Skiving M/c	JUMBO KING	Per Hour	25
38	Heavy Duty Skiving M/c with Dust Collector	GLOBAL SK 112	Per Hour	40
39	Skiving M/c	JUMBO KING WR 801	Per Hour	25
40	Strobel M/c	STROBEL	Per Hour	50
41	Strobel M/c	PFAFF	Per Hour	25
42	Pneumatic Eyeleting M/c	TORIELLI	Per Hour	30



SOLE / INSOLE MAKING SECTION

S.No.	Job Description	Description	UOM	Cost in INR
43	Insole Moulding Machine	Torielli	Per hour	50
44	Insole Bevelling Machine	Indigeneous	Per hour	30
45	Insole Rivetting Mc	BRUGGI -BRU-112	Per hour	30

FULL SHOE LASTING / BOTTOMING SECTION

S.No.	Job Description	Description	UOM	Cost in INR
46	Pre Forming M/c (Moccasin-4 Station)	Indigenous	Per Hour	50
47	Toe Mulling M/c	Indigenous	Per Hour	40
48	Counter Moulding M/C	Torielli 85/ZCH	Per Hour	50
49	Counter Moulding M/c	PR 1440	Per Hour	80
50	Toe Lasting M/c (Hydraulic Type)	MOLINA- BIANCI Mobi 1/ BUSM RBII	Per Hour	200
51	Heel Mulling M/c	157.6.17	Per Hour	40
52	Side and Seat Lasting	CERIME 58 E	Per Hour	200
53	Cement Seat Lasting Machine	Toreilli/ ORMAC- 760	Per Hour	100
54	Heel Seat Crowning Machine	Alen 211	Per Hour	50
55	Pounding & Ironing M/c	Torielli - 17/AGC	Per Hour	60
56	Hot Air Blower	TORIELLI	Per Hour	40
57	Hot Air Blower	Indigenous	Per Hour	40
58	Heat Setting Plant (4 Track)	Indigenous	Per Hour	120
59	Roughing & Scouring M/c	Torielli - CF78/ CF78 N	Per Hour	50

60	Flash Activating M/c	ISMC	Per Hour	30
61	Dryer & Reactivator	PR 1155	Per Hour	120
62	Sole Attaching M/c (Pneumatic)	Elettro Technica BC	Per Hour	75
63	Sole Attaching M/c (Hydraulic)	Sigma 756	Per Hour	100
64	Chiller Plant	Indigenous	Per Hour	80
65	Chiller Flash Activa M/c	706 MOLINA ITALY	Per Hour	70
66	Delasting & Re-Lasting M/c	Indigenous	Per Hour	20
67	Topline (Collar) Forming M/c	Alen- 102 SR	Per Hour	100
68	Brushing & Polishing Machine	Indigenous	Per Hour	50
69	Spray Booth	Indigenous	Per Hour	50
70	Side Wall/ Sole Stitching M/c	MECVAL CS 82 N	Per Hour	175
71	Heel Nailing Pneumatic Machine	Torielli 192/ SDV Lue Model	Per Hour	50

SPECIAL PURPOSE MACHINES

S.No.	Job Description	Description	UOM	Cost in INR
72	3D Customised EVA Footbed		Per Pair	1500
73	Crimping Machine-3D Crimping Upper	Olympic VC-19D	Per Pair	10
74	OPTITEX CAD software for Leather goods	3D Visual		As per the designing cost
75	Dieless Cutting M/c	ZUND LC-2400 ECO	Per Hour	1200
76	Laser Engraving & Cutting M/c	ELITA 32	Per Hour	300
77	Automated Pattern Sewing M/c	SB 1286201 BAS-341HXL	Per Hour	400
78	Zig-Zag Sewing M/c with cording	Adler 527-847	Per Hour	50
79	Cutting Board Surfacing M/c	Indigenous	Per Side	150
80	Toe Moulding /Shaping M/c	Moulded Upper/Components	Per Hour	160
81	CNC Punching machine (with labour)	AN2EA3G2-R4-6080	Per hour	700
82	COMELZ Dieless Cutting System	COMELZ _ NEK Optimum & Automatic Nesting System	Per Hour	3000
83	COMELZ Dieless Cutting System	COMELZ CZ Plus L _Digital Cutting System		
84	Automatic High Frequency Embossing / Welding Machine	Brand : SK-HP - 12KW	Per Hour	194
85	TPR, TPU & PVC Sole Moulding Machine	Gemini 1/E - 2/E	Per Hour	1414

PU Plant PUMA JAMES 3 (18 STATION) BANANA TYPE ORIGIN - ITALY

CATEGORY	OUTPUT	TARIFF
PU Sole hardford/ PU Sole/ Mid sole/ Safety shoes	PU Unit soles, PU Midsole, PU Footbed, Moulded sandals, Moulded shoes & Safety shoes	Cost depends on the item

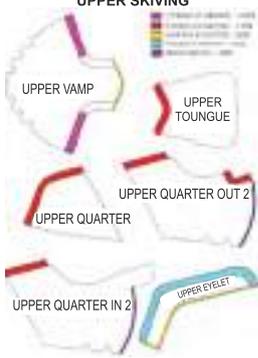
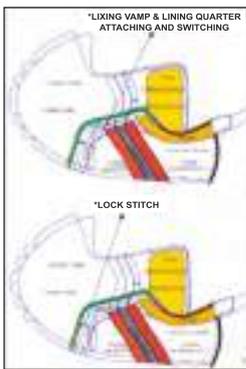




COMMON FACILITY SERVICES CAD CAM SERVICES



Your most RELIABLE partner for comprehensive 2D & 3D CAD Solutions

FACILITY	SERVICES OFFERED	INPUTS REQUIRED	OUTPUTS PROVIDED
<p>UPPER SKIVING</p>  <p>PRODUCT DATA MANAGEMENT-(PDM) / GRAPHICAL DOCUMENTATION MANAGER (GDM)</p> 	<ul style="list-style-type: none"> Production modules: Cutting Automation. Working process definition Show Boards Costing modules: Consumption, Costing. Leather and synthetic consumption including parallelogram/auto methods. Easy costs evaluation with Excel like spread sheets. Development modules: Manage BOM and specification sheets for various operations. Managing of materials and components information. Customisable reports and specification sheets. 	<ul style="list-style-type: none"> Shoe sample Material details 	<ul style="list-style-type: none"> Bill of Materials Technical sheets Production cycles Material components and consumption Costing

TARIFF FOR GDM & COSTING

S.No.	JOB PARTICULARS	DESCRIPTION	UOM	COST IN INR
1	GDM	Normal File	1 File	1500.00
		Complicated File	1 File	2000.00
2.	Costing Sheet	Any Type	1 File	1000.00

For Job Works and Common Facility Services, Please Contact
jobwork@cftichennai.in



COMMON FACILITY SERVICES CAD CAM SERVICES



Your most RELIABLE partner for comprehensive 2D & 3D CAD Solutions

FACILITY	SERVICES OFFERED	INPUTS REQUIRED	OUTPUTS PROVIDED
 CONCEPTUAL DESIGNING	<ul style="list-style-type: none"> Creation of CAD Design Reverse engineering of a Shoe Creation of Virtual Samples 	<ul style="list-style-type: none"> Photo of shoe or 2D sketches Model last 	<ul style="list-style-type: none"> 3D shoe design on the last. Creating Virtual 3D prototype of the shoe with different textures. 2D & 3D data for production of uppers. Copy a physical shoe for Reverse engineering. Scanning of shoes, sketches and last for 3D shoe modeling
 3D LAST MODELLING &	<ul style="list-style-type: none"> E-Last Import Advanced Flattening System Simultaneous 2D & 3D Styling Full Pattern Engineering Functions 	<ul style="list-style-type: none"> Model last E-last 2D shell with Style Lines Set of Patterns in Model Size Dxf file 	<ul style="list-style-type: none"> 3D & 2D Shoe Design and Pattern Engineering. E-last import from the last makers. Model 3D Last modification & Grading. Design/styling directly on 3D last or 2D shell. 3D & 2D Grading.
 2D PATTERN ENGINEERING & GRADING			

TARIFF FOR 2D PATTERN GRADING

S.No.	JOB PARTICULARS	DESCRIPTION	UOM	COST IN INR
1.	Design & Development	Critical Construction	1 Size	2000.00
		Normal Construction	1 Size	1500.00
		Sandal	1 Size	1000.00
2.	Digitizing & Pattern Grading	Normal Construction	1 Series	1500.00
		Boot & Mocassin	1 Series	2000.00
		Normal Model in Sandal	1 Series	1000.00
3	Marking Patterns	Type by Plastic	1 Series	1500.00
		Type by Shank Board	1 Series	3000.00
4	Cut file on Paper patterns	Type by Chart (Consecutive Sizes)	1 Series	1200.00
		Type by Chart (Incl. Half Sizes)	1 Series	1500.00
5	Insole/Sole Grading	For Any Type (Incl. Half Sizes)	1 Series	500.00
6	Vacuum Shell	For any Type	1 Pair	150.00

For Job Works and Common Facility Services, Please Contact
jobwork@cftichennai.in

CENTRAL FOOTWEAR TRAINING INSTITUTE

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COMMON FACILITY SERVICES

TPR & PVC SOLE MOULDING MACHINE

GEMINI 1/E-2/E



CFTI, Chennai has introduced an advanced sole molding machine for the footwear industry. Tailored for efficiency and precision. It is designed to produce TPR and PVC soles. With state-of-the-art features, it streamlines manufacturing, enabling footwear manufacturers to meet market demands with enhanced flexibility and precision.

The machine offers versatile color options with robust clamping of mould, electric motor-driven extruders, central bicolor injection, integrated hydraulic system, PLC control system, double cooling circuits, and double timing relay.

Salient Features :

1. Produce monocolour, bicolour, and tricolour soles to match diverse footwear designs.
2. Stable production is ensured with 100 or 120 tons of clamping force, even for intricate designs.
3. Simplified mould handling with 0° and 90° rotation options.
4. Electric motor-driven extruders provide precise material control.
5. Achieve precise color mixing for uniform and high-quality soles.
6. Easily monitor and manage production with PLC control system.
7. Double cooling circuits maintain mould temperature for top-quality production.
8. Double timing relay shot selection ensures optimal injection control.
9. The machine is designed to produce TPR, TPU, and PVC soles with a capacity of 140 pairs in single color, 120 pairs in dual color, and 100 pairs in tri-color per shift (8 hours)

INPUTS REQUIRED

Moulds and
Granules of TPR & PVC

OUTPUT PROVIDED

TPR & PVC Soles as per the
Customer Requirements
(Monocolour, Bicolour and
Tricolour Variations)

TARIFF

Rs. 1414/- Per Hour *
(The cost may finalize on the
basis of job work)

For Job Works and Common Facility Services

Please Contact : Mr. Pravin Kumar

jobwork@cftichennai.in, workshop@cftichennai.in

Ph : +91 90435 70790

CENTRAL FOOTWEAR TRAINING INSTITUTE

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Phone : 044 - 22501529

✉ cfti_chennai cfti cftichennai www.cftichennai.in





SAFE SQUARE™

WING DERBY
WD - 01



- Upper - Buff Split / Buff Suede
- Lining - Air mesh/3mm/Backer
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate/Fiber Toe

WING DERBY
WD - 02



- Upper - Buff Grain
- Lining - Air mesh/3mm/Backer
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate/Fiber Toe

DERBY
PD - 01



- Upper - Buff Split Leather
- Lining - Air mesh/3mm/Backer
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate/Fiber Toe

DERBY
PD - 02



- Upper - Buff Grain Leather
- Lining - Air mesh/3mm/Backer
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate / Fiber Toe

DERBY
PDC - 01



- Upper - Buff Split Leather
- Lining - Air mesh/3mm/Backer
- Collar - PU Lining
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate

DERBY
PDC - 02



- Upper - Buff Grain Leather
- Lining - Air mesh/3mm/Backer
- Collar - PU Lining
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate/Fiber Toe
- Optional - Steel mid plate

SLIPON
SS - 01



- Upper - Buff Grain
- Lining - Air mesh/3mm/Backer
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate/Fiber Toe
- Optional - Steel mid plate

SLIPON
SS - 02



- Upper - Buff Split
- Lining - Air mesh/3mm/Backer
- Socks - Air mesh/ EVA
- Sole - Single Density PU
- Toe cap - Steel Toe - 200 Joules
- Insole - Non Woven Strobel
- Features - Anti skid/Abrasion Resistance
- Available Sizes - 6 - 12
- Optional - Steel mid plate/Fiber Toe
- Optional - Steel mid plate



CENTRAL FOOTWEAR TRAINING INSTITUTE
MSME - TECHNOLOGY DEVELOPMENT CENTRE

Ministry of Micro, Small and Medium Enterprises, Govt. of India Society
An ISO 9001:2015 Certified Institution

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We are a third-generation, family-owned enterprise specializing in premium bovine leather and leather products. Our modern tannery, located in the SIPCOT Industrial Complex, Phase 1, Ranipet, is LWG Gold certified, ensuring the highest standards of sustainability, compliance, and quality. Over the years, we have built a strong reputation as a trusted supplier to leading global brands, consistently delivering excellence in finished leather and footwear.



Our operations are fully vertically integrated, with all processes - from tanning leather to crafting



finished shoes - managed in-house. We operate two specialized footwear units: Hideland Shoes in Chennai, which focuses on fashion footwear, and our Kolkata Leather Complex facility, which primarily manufactures lasted safety uppers.

With decades of expertise, state-of-the-art infrastructure, and a commitment to innovation, we take pride in being associated with CFTC as a supplier of safety shoes, while continuing to expand our presence in both the fashion and safety footwear markets worldwide.

ALFA IMPEX TANNING INDUSTRIES

82, Mabobi Street, Nagalkeni, Chromepet, Chennai - 600 044, India.

Tannery : 28A, Sipcot, Phase 1, Ranipet, Tamil Nadu.
Ph : +91 9841023538 Email: alfaimpexti@gmail.com

SKYLINE LEATHER FINISHERS

60A, Zone 1, Bantalla leather complex, Kolkata

CONTACT PERSON: SARFARAZ AKHTAR

Ph : 91 9841023538, Email : alfaimpexti@gmail.com

Website: aitindustries.in, brentshoes.com



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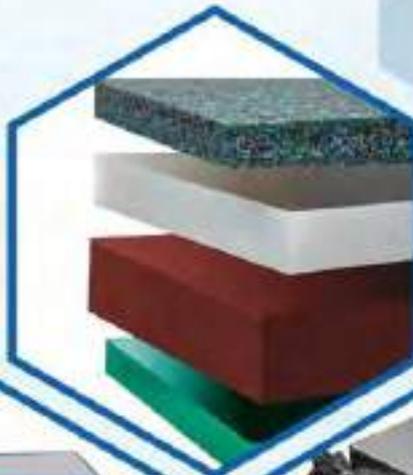


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Founded in **2009** in Vellore, **LLOYD SHOES INDIA PRIVATE LIMITED** combines Indian craftsmanship with international quality standards to design and manufacture premium leather footwear for global markets.



Since our incorporation in **2009**, **LLOYD SHOES GmbH** has grown from a local manufacturing unit as **LLOYD SHOES INDIA PRIVATE LIMITED** in Vellore Dt, Gudiyatham. into a trusted supplier of quality leather footwear. Rooted in a region with a strong leather and footwear heritage, we brought together experienced craftsmen, updated production processes technology and modern quality controls to deliver products that meet demand and the exacting standards of international buyers.

Our factory specializes in end-to-end footwear production — from material sourcing to cutting, stitching and finishing — allowing strict oversight of quality at every stage. Over the years we have invested in process improvements, compliance, and capacity expansion to serve a diverse set of clients.



Sustainability and responsible manufacturing are embedded in our operations. We continuously work in Environmental standard and to reduce waste, ensure safe working conditions and adopt best practices for leather handling and effluent management in line with industry norms.

Today, **LLOYD SHOES INDIA PRIVATE LIMITED** is positioned to deliver competitively priced, export footwear — combining the skills of local artisans with international quality assurance. Today Current capacity is 2000 Pairs.

REGISTERED OFFICE & FACTORY :
SF NO. : 251/3, NELLORE PETTAI PANCHAYAT,
LINGUNDRAM VILLAGE,
GUDIYATHAM, VELLORE DT,
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COMMON FACILITY SERVICES

COMELZ NEK: Optimum & Automatic Nesting System -

COMELZ CZ PLUS L : DIGITAL CUTTING SYSTEM

CFTI Chennai, in line with its tradition of being always in the forefront and bringing the latest technological innovation to Indian Leather and Leather Product Manufacturer, has acquired and installed a new COMELZ Dieless Cutting System comprising of 1. **COMELZ NEK_Optimum & Automatic Nesting System** and combined with 2. **COMELZ CZ Plus L_Digital Cutting System**.

This is the most efficient system used for production cutting because it eliminates any delay between the nesting time and the cutting time in such equipments and because it centralizes on a standalone system the most skilled activities.



**COMELZ NEK:
OPTIMUM & AUTOMATIC NESTING SYSTEM**



**COMELZ CZ PLUS L :
DIGITAL CUTTING SYSTEM**

Salient Features :

- The optimum and automatic nesting system is for digitalizing wide automotive industry skins or multiple skins on the conveyor belt without width, length or quantity limitations.
- It has virtual pen that used to mark the hide defects/quality areas and for the control of the main system commands.
- This system can be performed Leather Measurement/Grading and Yield Calculation (based on real cutting simulation of single or multiple hides), Leather Digitalizing (Marking of defects and quality areas) and Comelz Nesting engine for pattern nesting (Manual and Automatic Nesting).
- It has lighting intensity and color control for an accurate surface inspection of all types of leather and 3 Integrated LASER for optimum projection on any leather
- Footwear, Leather Goods and Automotive industries can be benefitted by using this system.

SALIENT FEATURES :

- The foldable feeder is designed to load leather, textile and synthetic materials and completed by multi rolls supports. Two practical clamps help to align and stabilize materials on the feeder, adding precision in cutting process.
- The Feeder can be easily folded, and works at its best for leather cutting, both with manual or auto nesting (on-line/off-line).
- The entire hide can be reached and flattened by either the Front (F) or the rear (R) of the machine.
- Machines are equipped with new generation heads, double head support, new punching units and cutting unit with brushes motor for boosting productivity with highest quality.
- CZ+ equipped with vision can cut leather/textile/synthetic materials with drawings, logos, pre-printed images or roll of engineering mesh or similar patterns. Final trim of pre-assembled parts can be also done.
- Cutting Speed: 60m/min each cutting head.
- Maximum Punching Frequency: 600p/min.
- Footwear, Leather Goods, Automotive, Apparel and Furniture industries (BOTH LEATHER & NON LEATHER) can be benefitted by using this system.

BENEFITS:

- One can start cutting immediately.
- No need to invest in expensive dies.
- Speed up sample production.
- Produce low quantity orders that are too complicated to hand cut.
- Reduce leather costs by reducing wastage.
- Use interactive nesting to give consistent high yields of leather/non leather usage.

THE KEYS TO ITS SUCCESS ARE PRINCIPALLY:

- The Productivity and Accuracy
- The Reliability
- The Interactive Nesting on skins
- The Projection system
- The Cutting Head with multi-tools
- The Vacuum system
- The simple and powerful Software



OSURI ASSOCIATES was established in 1999 to support the footwear industry. We are an exclusive importer and distributor of different types of Footwear Component Materials from specialised, high quality, manufacturers. We are supplying to the shoe manufacturers / exporters mainly in South India. Some of the materials which the company currently deals in are listed below.



- Toe Puff and Counter Stiffener Material
- Synthetic P.U. Lining & P.U. Leather
- Microfiber Suede & Lining Material
- Imitation Microfiber
- Memory Foam
- Synthetic Heelgrip Material
- Shank Board Material
- Poly Propylene Cutting Boards



OSURI FOOTWEAR COMPONENTS PVT. LTD. (OFCPL), part of Osuri Group of Companies is a manufacturer of different types of Moulded Insoles, Cut & Skived Toe Puffs and Pre-Moulded Counter Stiffeners according to customer's specifications. The company has a wide range of moulds to suit different last shapes and has a pool of trained and experienced manpower.

It procures Cellulose and Shank Board material directly from manufacturers and is able to offer good quality insoles at a competitive price. Italian machinery is used to make Insoles, Cut & Skived Toe Puffs and Pre-moulded Counter Stiffeners and stringent quality processes ensure the best quality output. The current capacity is 8,000 pairs a day.



Registered Office:

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Thirumudivakkam, Chennai - 600 044.
Tel: +91 9841064193
Email: osuriassociates@rediffmail.com



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CENTRAL FOOTWEAR TRAINING INSTITUTE, CHENNAI.

MSME - TECHNOLOGY DEVELOPMENT CENTRE

(Ministry of Micro, Small & Medium Enterprises, Govt. of India Society)

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assistance
provided

Hostel Facility
Available for
Boys & Girls

COURSE DETAILS

INVITES APPLICATIONS FROM ELIGIBLE CANDIDATES FOR THE FOLLOWING JOB ORIENTED LONG, MEDIUM & SHORT TERM COURSES

S. No.	Name of the Course	NQR CODE	NSQF Level	Duration Months	Eligibility (PASS)	Age	Course Fee (in Rs.) (Inclusive of Raw Materials & Uniform Fees)		Month of Commencement
							General Candidates	SC/ST Candidates	
1	Advance Diploma in Footwear Manufacture & Design (ADFMD)	QG-05-LT-03896 2025-VI-MSME	4	24	12th	35 max	1,73,600	56,000	JUNE
2	Technical Manager - Footwear Technology (TMFT)	QG-06-LT-04168 2025-VI-MSMETC	6	18	Any Graduate	35 max	1,44,950	56,750	AUGUST
3	Technical Supervisor - Advanced Footwear Technology (TSAFT)	QG-05-LT-04166 2025-VI-MSMETC	5	12	Any Diploma	35 max	1,11,800	53,000	AUGUST
4	Master Technician - Footwear Design & Product Development (MTFDPD)	QG-04-LT-04167 2025-VI-MSMETC	4	12	12th	35 max	1,06,800	48,000	SEPTEMBER
5	Technician - Footwear Manufacturing (TFM)	QG-3.5-LT-02377 2024-VI-MSME	3.5	12	10th	35 max	88,000	29,200	JUNE
6	Jr. Technical Supervisor - Sports Shoe Manufacturing (JTSSSM)	QG-4.5-LT-04165-2025-VI MSMETC	4.5	12	12th	35 max	99,300	40,500	JULY
7	Jr. Technician - Footwear Design & Production (JT FDP)	QG-03-LT-02376 2024-VI-MSME	3	6	10th	35 max	42,650	13,250	JULY

- No tuition fee for SC/ST candidates of Long term courses. Only the cost of raw materials to them for practical purpose is chargeable. The finished goods (No. of Pairs of shoes made in the practicals differ from course to course) are given back to the students. Hostel Fees is to be paid by applicable candidate.
- Students who come from more than 30 km from institute should either stay in the institute hostel or in any local accommodation.
- Placement assistance will be provided for all successful candidates for the courses mentioned at SI.No.1to7.
- No Entrance Exam. Admission is based on "FIRST COME FIRST SERVE" basis and on merit basis as well.
- All above mentioned Long Term Courses are of NCVET Compliance.
- Apart from the above mentioned fees, caution money deposit of Rs. 5,000 is to be paid by all (including SC/ST) candidates for the courses mentioned as SI.No. 1 to 6 and Rs. 3,000 for the courses mentioned at SI.No.7
- Caution Money Deposit will be refunded to all the Students (provided there is no recovery on account of loss of tools or property) after completion of the Course.

Short Term / Part time Courses

S. No.	Name of the course	Duration	Eligibility	Course Fee (Incl. of GST @ 18%)
1.	Certificate in Shoe Computer Aided Design (CSCAD)	3 months	10th	27,000
2.	Design & Pattern Cutting	3 months	10th	12,000
3.	Shoe CAD - 2D	1 month	10th (Should have Design Knowledge)	12,000
4.	Shoe CAD - 3D	1 month	Minimum 1 Year Certified Course in Footwear, Designing & Pattern Cutting Experience	18,000
5.	Die-Less Cutting & Design	1 month	Should have Design knowledge	14,000
6.	OPTITEX PDS-21- Leather Goods CAD (2D)	75Hrs (@ 3 Hrs/Day)	Certificate Course / Work Experience Leather Goods Making	6,000
7.	OPTITEX PDS-21- Leather Goods CAD (3D)	21 Hrs (@ 3 Hrs/Day)	Certificate Course in Leather Goods CAD 2D	2,000

HOSTEL FEE (BOYS & GIRLS)

S. No	Type of Accommodation	Per Month With Food	Per Annum With Food
1.	Dormitory	6,000/-	72,000/-
2.	Three Sharing Room	6,600/-	79,200/-
3.	Double Sharing Room	8,400/-	1,00,800 /-

For further
details Contact :
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